

# LINEAR INTEGRATED CIRCUIT

## **10 + 10W STEREO AMPLIFIER FOR CAR RADIO**

The TDA 2004 is a class B dual audio power amplifier in MULTIWATT<sup>®</sup> package specifically designed for car radio applications: stereo amplifiers are easily designed using this device that provides a high current capability (up to 3.5A) and that can drive very low impedance loads (down to  $1.6\Omega$ ). Its main features are:

## Low distortion.

#### Low noise.

**High reliability** of the chip and of the package with additional complete safety during operation thanks to protections against:

- output AC short circuit to ground
- very inductive loads
- overrating chip temperature
- load dump voltage surge
- fortuitous open ground
- polarity inversion

Space and cost saving: very low number of external components, very simple mounting system with no electrical isolation between the package and the heatsink (one screw only).

## ABSOLUTE MAXIMUM RATINGS

			· · · · ·
V.	Operating supply voltage	18	v
v.	DC supply voltage	28	v
٧, Î	Peak supply voltage (for 50 ms)	40	v
la (*)	Output peak current (non repetitive $t = 0.1 \text{ ms}$ )	4.5	Α
$l_{a}(*)$	Output peak current (repetitive $f \ge 10 \text{ Hz}$ )	3.5	Α
P <sub>tot</sub>	Power dissipation at $T_{case} = 60 ^{\circ}C$	30	w
T <sub>j</sub> , T <sub>stg</sub>	Storage and junction temperature	-40 to 150	°C

(\*) The max. output current is internally limited.

## **ORDERING NUMBER: TDA 2004**

## MECHANICAL DATA

## Dimensions in mm





## CONNECTION DIAGRAM (top view)





# SCHEMATIC DIAGRAM



# THERMAL DATA

R <sub>th j-case</sub>	Thermal resistance junction-case	max	3	°C/W



Fig. 1 - Test and application circuit



Fig. 2 - PC board and components layout (scale 1:1)





# **ELECTRICAL CHARACTERISTICS** (Refer to the test circuit, $T_{amb}$ = 25°C, $G_v$ = 50 dB, $R_{th (heatsink)}$ = 4°C/W, unless otherwise specified)

Parameter		Test conditions	Min.	Тур.	Max.	Unit
Vs	Supply voltage		8		18	v
Vo	Quiescent output voltage	$V_{s} = 14.4V$ $V_{s} = 13.2V$	6.6 5.0	7.2 6.6	7.8 7.2	V V
ld	Total quiescent drain current	$V_{s} = 14.4V$ $V_{s} = 13.2V$		65 62	120 120	mA mA
I <sub>SB</sub>	Stand-by current	Pin 3 grounded		5		mA
Po	Output power (each channe!)		6 7 9 10	6.5 8 10(*) 11		W W W W
		$V_{s} = 13.2V$ $R_{L} = 3.2\Omega$ $R_{L} = 1.6\Omega$ $V_{s} = 16V$ $R_{L} = 2 \Omega$	6 9	6.5 10 12		w w w
d	Distortion (each channel)			0.2 0.3 0.2 0.3	1 . 1 1	% % %
СТ	Cross talk	$V_{s} = 14.4V$ $V_{o} = 4 V rms$ $R_{L} = 4\Omega$ f = 1 KHz f = 10 KHz	50 40	60 45		dB dB
Vi	Input sensitivity	$f = 1 \text{ KHz}$ $P_{o} = 1W$ $R_{L} = 4\Omega$ $R_{L} = 3.2\Omega$		6 5.5		mV mV
V <sub>i</sub>	Input saturation voltage		300			mV
R <sub>i</sub>	Input resistance (non inverting input)	f = 1 KHz	70	200		KΩ
Ri	Input resistance (inverting input)	f = 1 KHz		10		ΚΩ
fL	Low frequency roll off (-3 dB)	$ \begin{array}{l} R_{L} = 4\Omega \\ R_{L} = 2\Omega \\ R_{L} = 3.2\Omega \\ R_{L} = 1.6\Omega \end{array} $			35 50 40 55	Hz Hz Hz Hz
f <sub>H</sub>	High frequency roll off (-3 dB)	R <sub>L</sub> = 4Ω R <sub>L</sub> = 2Ω R <sub>L</sub> = 3.2Ω R <sub>L</sub> = 1.6Ω	15 15 15 15			KHz KHz KHz KHz

# ELECTRICAL CHARACTERISTICS (continued)

Parameters		Test conditions	Min.	Тур.	Max.	Unit
Gv	Voltage gain (open loop)	f = 1 KHz		90		dB
Gv	Voltage gain (closed loop)	f = 1 KHz	48	50	51	dB
	Closed loop gain matching			0.5		dB
e <sub>N</sub>	Total input noise voltage	R <sub>g</sub> = 10 KΩ(°)		1.5	5	μV
SVR	Supply voltage rejection	$f_{ripple}$ = 100 Hz R <sub>g</sub> = 10 K $\Omega$ C <sub>3</sub> = 10 $\mu$ F V <sub>ripple</sub> =0.5V <sub>rms</sub>	35	45		dB
η	Efficiency	$ \begin{array}{ll} V_{s} = 14.4V & f = 1 \ \text{KHz} \\ \text{R}_{L} = 4\Omega & P_{o} = 6.5W \\ \text{R}_{L} = 2\Omega & P_{o} = 10W \\ \text{V}_{s} = 13.2V & f = 1 \ \text{KHz} \\ \text{R}_{L} = 3.2\Omega & P_{o} = 6.5W \\ \text{R}_{L} = 1.6\Omega & P_{o} = 10W \end{array} $		70 60 70 60		% % %
T <sub>sd</sub> -	Thermal shut down case temperature	$V_{s} = 14.4V$ $R_{L} = 4\Omega$ f = 1 KHz $P_{tot} = 5.5W$	125	135		°C

(\*) 9.3W without bootstrap.

(°) Bandwidth filter: 22 Hz to 22 KHz.









10

10<sup>2</sup>

10<sup>3</sup>

10<sup>4</sup> f(Hz)



#### Fig. 9 - Distortion vs. frequency 6-4304/2 (%) V<sub>5 1</sub>13.2V G<sub>v</sub>=50dB G<sub>v</sub>=50dB 12.5W R<sub>L</sub>=1.6Ω 111 1.2 Ш P. 2.5 W 0.8 04 10 10² 10<sup>3</sup> 104 f(Hz)

Fig. 12 - Supply voltage rejection vs. values of capacitors  $C_2$  and  $C_3$ 



Fig. 15 - Gain vs. input sensitivity





Fig. 13 - Supply voltage rejection vs. values of capacitors  $C_2$  and  $C_3$ 







Fig. 11 - Supply voltage rejection vs. frequency



Fig. 14 - Gain vs. input sensitivity



Fig. 17 – Total power dissipation and efficiency vs. output power



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# APPLICATION SUGGESTION

The recommended values of the components are those shown on application circuit of fig. 1. Different values can be used; the following table can help the designer.

Component	Recomm. value	Purpose	Larger than	Smaller than
R <sub>1</sub>	120 KΩ	Optimisation of the output signal simmetry	Smaller P <sub>o max</sub>	Smaller P <sub>o max</sub>
$R_2$ and $R_4$	1 ΚΩ	Close loop gain setting	Increase of gain	Decrease of gain
$R_3$ and $R_5$	3.3 Ω	Close loop gain setting	Decrease of gain	Increase of gain
$R_6$ and $R_7$	1Ω	Frequency stability	Danger of oscillation at high frequency with inductive load	
$C_1$ and $C_2$	2.2 µF	Input DC decoupling	High turn-on delay	High turn-on pop Higher low frequency cutoff. Increase of noise.
C <sub>3</sub>	10 µF	Ripple rejection	Increase of SVR. Increase of the switch-on time.	Degradation of SVR.
$C_4$ and $C_6$	100 μF	Bootstrapping		Increase of distortion at low frequency.
$C_5$ and $C_7$	100 µF	Feedback Input DC decoupling.		
C <sub>8</sub> and C <sub>9</sub>	0.1 µF	Frequency stability.		Danger of oscillation.
$C_{10}$ and $C_{11}$	1000 μF to 2200 μF	Output DC decoupling.		Higher low-frequency cut-off.

## BUILT-IN PROTECTION SYSTEMS

#### Load dump voltage surge

The TDA 2004 has a circuit which enables it to withstand a voltage pulse train, on pin 9, of the type shown in fig. 19.

TDA 2004

If the supply voltage peaks to more than 40V, then an LC filter must be inserted between the supply and pin 9, in order to assure that the pulses at pin 9 will be held within the limits shown.

A suggested LC network is shown in fig. 18. With this network, a train of pulses with amplitude up to 120V and width of 2 ms can be applied to point A. This type of protection is ON when the supply voltage (pulse or DC) exceeds 18V. For this reason the maximum operating supply voltage is 18V.



## Short circuit (AC conditions)

The TDA 2004 can withstand a permanent short-circuit on the output for a supply voltage up to 16V.

## **Polarity inversion**

High current (up to 10A) can be handled by the device with no damage for a longer period than the blow-out time of a quick 2A fuse (normally connected in series with the supply). This feature is added to avoid destruction, if during fitting to the car, a mistake on the connection of the supply is made.

#### Open ground

When the radio is the ON condition and the ground is accidentally opened, a standard audio amplifier will be damaged. On the TDA 2004 protection diodes are included to avoid any damage.

## Inductive load

A protection diode is provided to allow use of the TDA 2004 with inductive loads.

## DC voltage

The maximum operating DC voltage on the TDA 2004 is 18V.

However the device can withstand a DC voltage up to 28V with no damage. This could occur during winter if two batteries are series connected to crank the engine.



## BUILD-IN PROTECTION SYSTEMS (continued)

## Thermal shut-down

The presence of a thermal limiting circuit offers the following advantages:

- 1) an overload on the output (even if it is permanent), or an excessive ambient temperature can be easily withstood.
- 2) the heatsink can have a smaller factor of safety compared with that of a conventional circuit. There is no device damage in the case of excessive junction temperature: all that happens is that  $P_{o}$  (and therefore  $P_{tot}$ ) and  $I_d$  are reduced.

The maximum allowable power dissipation depends upon the size of the external heatsink (i.e. its thermal resistance); fig. 20 shows this dissipable power as a function of ambient temperature for different thermal resistance.



24

20

16

12 A

0

Fig. 21 - Output power and drain current vs. case temperature





## MOUNTING INSTRUCTIONS

The power dissipated in the circuit must be removed by adding an external heatsink. Thanks to the MULTIWATT  $^{\textcircled{R}}$  package attaching the heatsink is very simple, a screw or a compression spring (clip) being sufficient. Between the heatsink and the package it is better to insert a layer of silicon grease, to optimize the thermal contact; no electrical isolation is needed between the two surfaces.



# MOUNTING INSTRUCTIONS (continued)

Fig. 23 - Mounting examples



